

THE HEIGHT OF STANDARD EFFICIENCY BOILERS

LUNA3

RANGE OF MODELS

- LUNA3 240 i – 24 kW open flue, combi instantaneous
- LUNA3 240 Fi – 25 kW fanned flue, combi instantaneous
- LUNA3 310 Fi – 31 kW fanned flue, combi instantaneous
- LUNA3 1.310 Fi – 31 kW fanned flue, heating only

MAIN FEATURES

- Same dimensions for all the models (HxWxD = 763x450x345 mm)
- ★ ★ ★ of energetic efficiency according to 92/42/CEE for Fanned Flue models
- New enhanced primary copper exchangers for excellent energy efficiency
- New compact hydraulic group with electric diverter valve and flowmeter for higher DHW comfort
- New pre-heating electronic function: after any hot water demand, the boiler keeps the primary circuit in temperature so that the following hot water demands will have the desired temperature immediately. This function will deactivate automatically after 60 minutes of no water demands to contain energy consumption
- Climatic regulation as standard (external sensor as optional)
- Two possible ranges of Central Heating temperature: 30-85°C or 30-45°C



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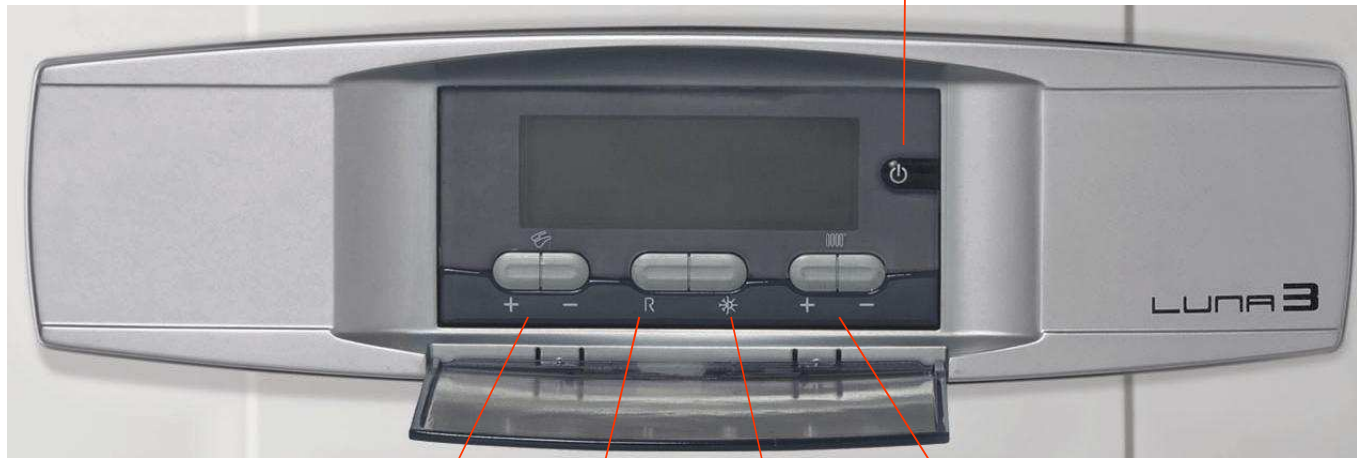
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Digital control panel

ON-OFF-SUMMER-
WINTER selection



DHW
temperature UP
and DOWN

RESET

Programmi
ng button

CH temperature UP
and DOWN

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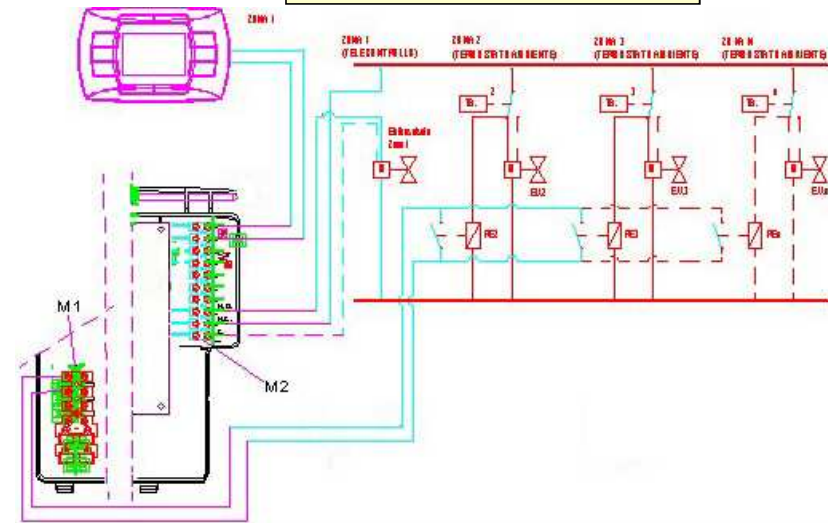
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Digital control panel



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Control of multi-zones systems
With remote control available as optional



ADVANCED FUNCTIONS

- Climatic curves selection (with external sensor)
- Selection of the type of building
- Self-learning function (automatic selection of the best climatic curve)
- Domestic Hot Water timer (with indirect cylinder)

INFO MODE

- Real DHW temperature
- Real external temperature
- Modulating current %
- Boiler Output %
- CH set-point temperature
- Real CH temperature
- DHW flow rate
- Flame signal %

ANOMALY CODES

- Ignition fault
- Overheating
- Flue anomaly
- CH sensor fault
- DHW sensor fault
- Lack of water
- Pump failure

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Components

- Frontal access to all the components to simplify the periodical service of the boiler
- Hydraulic group completely made of brass
- New range of coaxial flue accessories to quicken the installation

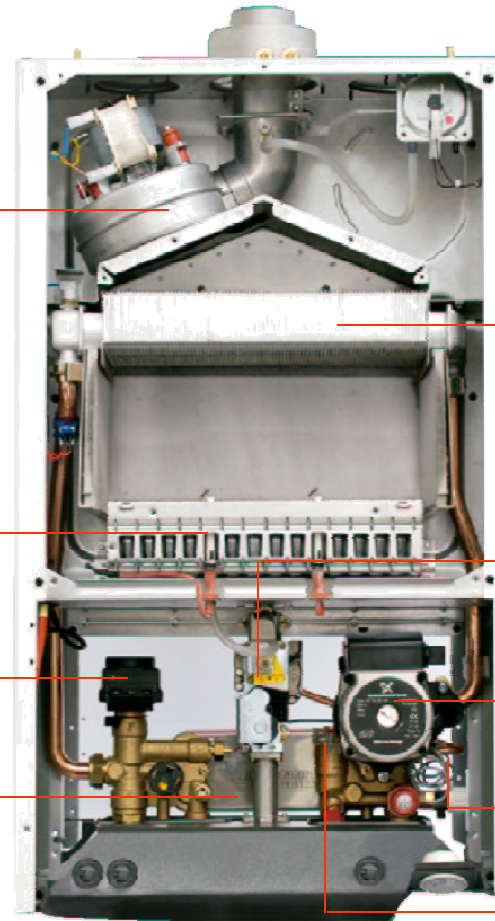
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FUN
Post-ventilating
Function to optimize
The re-lightings

BURNER AND ELECTRODES
Stainless steel
burner, independent
flame
Sensing and ignition
electrodes

ELETRIC 3 WAY VALVE
full frost protection
and anti-blocking
function guaranteed

DWH EXCHANGE
stainless steel
plate to plate version
for the maximum
thermal exchange



PRIMARY HEAT EXCHANGER
High efficiency heat
exchanger
made of copper pipes
covered by anticorrosion
painting

MODULATING GAS VALVE
Gas control with double
safety solenoid and
Independent
Built-in modulating device

PUMP WITH AIR-VENT
Low energy type for power
consumption
and noise reduction

BUILT-IN BY-PASS
To ensure the boiler's
Correct working in any
installation

DHW FLOW/METER
Flowmeter with turbine
to detect and gauge
the water flow

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New range of primary exchanger

- Higher efficiency thanks to the wider exchange surface
- Better distribution of the water inside the pipes thanks to the presence of turbolators
- Less head losses thanks to the parallel connections between the pipes



EXCHANGER	LUNA 240 Fi	LUNA3 240 Fi
Exchange power (kW)	24	25
Number of pipes	5	6
Pipes connection	In series	In parallel
Number of turbolators	0	6
Number of exchange plates	96	96
Height of the plates (mm)	41	48
Weight (kg)	3,08	3,44

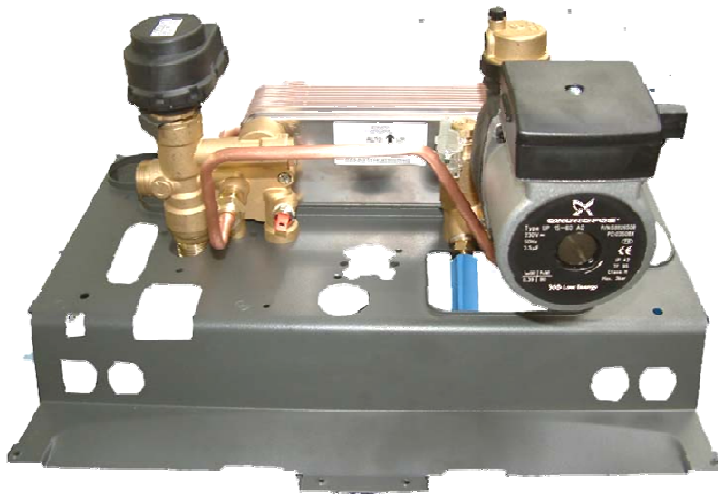
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Hydraulic group

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- Fully made of **brass**, to assure a long life and durability
- **Stainless steel** plate to plate sanitary exchanger
- **Flowmeter** to allow a complete power modulation based on water flow rate
- New generation of **Grundfos “low Energy”** pumps

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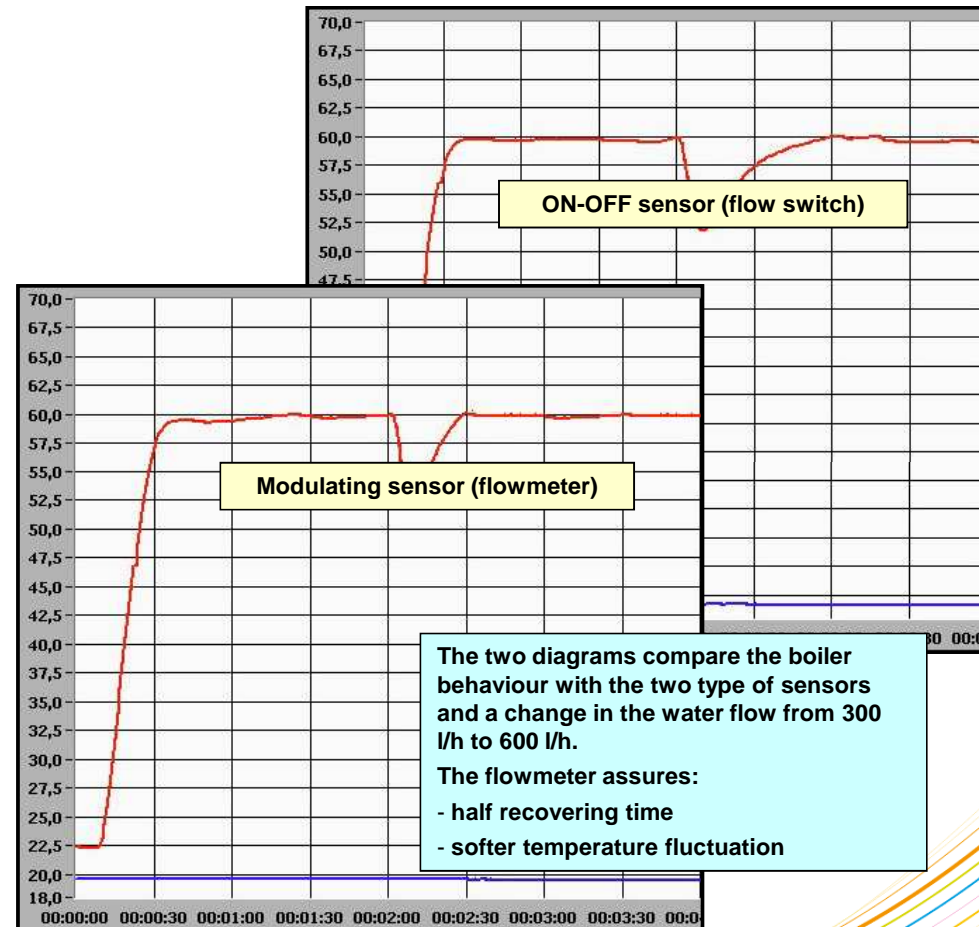
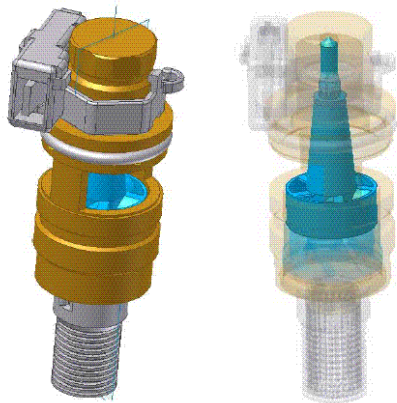
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Flowmeter

Thanks to the **flowmeter** the sanitary water flow is detected: the boiler's heat output is then regulated according to the DHW amount required. A great advantage in case of sanitary hot water demand change: instantaneous boiler's adjustment.

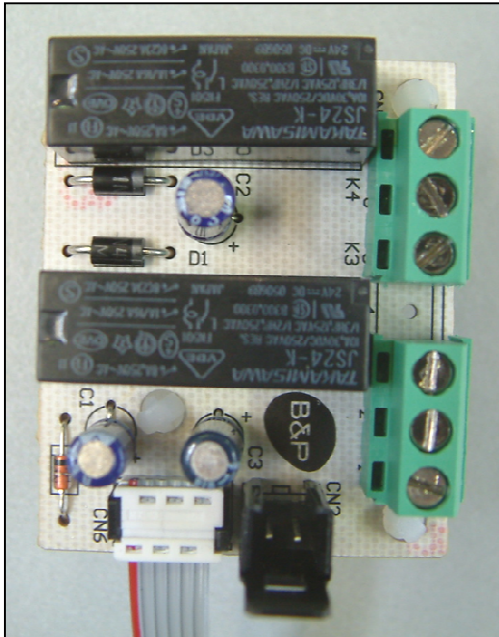


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Interface relay PCB

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This interface PCB has two relay outputs and an ON-OFF input, settable as follows:

OUTPUTS

- Control of an external pump
- Control of an external valve
- Remoting of alarm signal
- Control of an extractor hood
- Operation in cascade system

INPUT

- Management of cascade systems
- Switching on by telephone
- low temperature thermostat

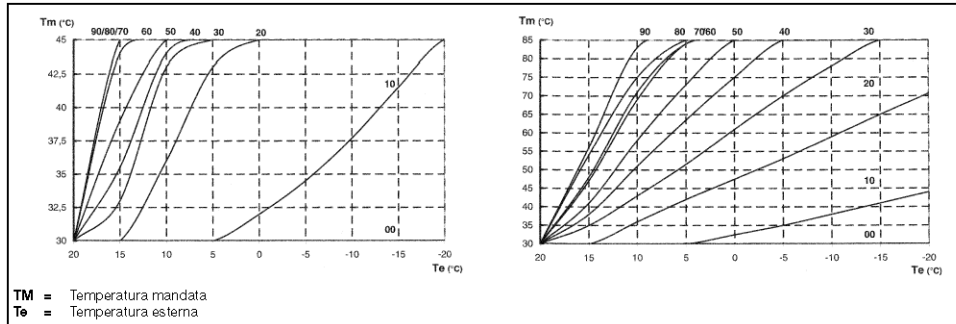
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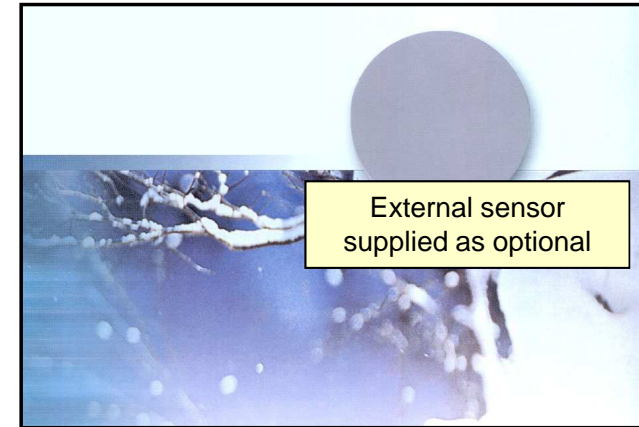
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Climatic regulation



- More comfort
- Higher efficiency
- Lower consumption



Main advantages

- Central Heating water temperature is adjusted according to the real outdoor temperature;
- In case of sudden change of weather, this regulation is able to react quicker than a boiler controlled only by the room thermostat;
- More cost-effective heating: the water entering the system has the lowest temperature necessary under the given conditions, reducing heat losses in the piping.

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HIGH PERFORMANCE

Thanks to the brand-new enhanced heat exchanger, the DWH production is 18 lt/min for 310 Fi models and 14.3 lt/min for the 240 Fi (ΔT 25°C).



EASY INSTALLATION

Hydraulic and gas connection are unchanged as to the current Luna range, in order to make the installation easier. Pressure gauge in sight for an easy check of the system.



BAXI AFR SYSTEM

The Air Flow Regulation (AFR) system, patented Baxi, allows the efficiency optimization thanks to a perfect inlet air regulation. The air in excess can be regulated according to the duct total length (dual flue system-fanned flue models only) by turning the intake connection. It can be positioned both on the right or left side of the flue ducts. Baxi AFR system is supplied as option.



CONNECTION TO SOLAR SYSTEMS

Instantaneous combination models are designed to be easily connected to Baxi integrated solar system.

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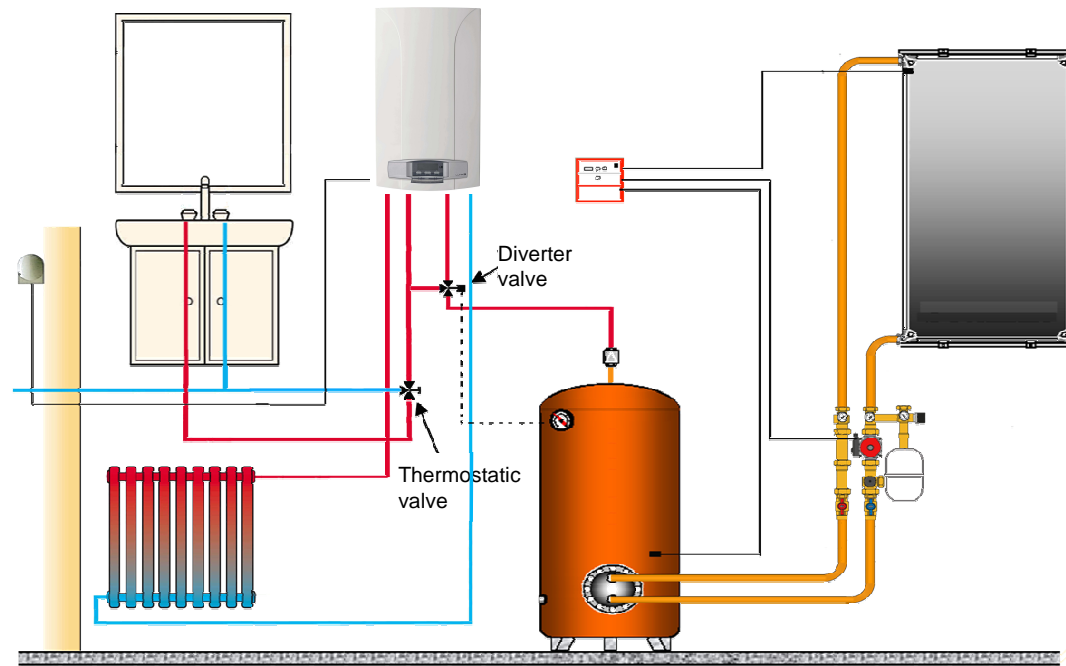
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Example of integration with a solar system

Thanks to the diverter valve installed before the boiler, the water coming from the solar tank will pass through the boiler only when the water temperature is lower than the setpoint (e.g. 50°C). The boiler will heat the water to the selected temperature.

ALTERNATIVE SOLUTION

Thanks to the advanced electronics of LUNA3, we can have a simpler solution without the diverter valve before the boiler. The water will always pass through the boiler but the boiler will switch on only when the temperature of the water is lower than what is required.



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Technical features

Model		240 i	240 Fi	310 Fi	1.310 Fi
Maximum heat input	kW	26,3	26,9	33,3	33,3
Minimum heat input	kW	10,6	10,6	11,9	11,9
Maximum heat output 80/60°C	kW	24	25	31	31
Minimum heat output 80/60°C	kW	9,3	9,3	10,4	10,4
92/42/CEE classification		★ ★	★ ★ ★	★ ★ ★	★ ★ ★
Efficiency at max output	%	91,2	92,9	93,1	93,1
Efficiency at 30%	%	88,7	90,2	90,8	90,8
Expansion vessel capacity	litri	8	8	10	10
Range of CH temperatures	°C	30 – 85			
Range of DHW temperatures	°C	35 – 60			
DHW production ΔT 25°C	l/min	13,7	14,3	17,8	-
Minimum DHW flow rate	l/min	2	2	2	-
Minimum DHW pressure	bar	0,15	0,15	0,15	-
Min. working temperature	°C	- 5			
Grade of protection		IPX5D			

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